

# Work Order ID 60642

July 15, 2010 10:48:25 AM

*D R A B GREEN*



Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 7/15/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

*S.10/2/10*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*6/10/15*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*S.10/2/10*  
*Drop Green*

*(+)*

# Work Order ID 60642

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Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 7/15/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

*Rev J*

0.00

Packaging

*CCP/JP 80*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*1007-15*  
*10-7-15*

# Picklist Print

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Work Order ID: 60642

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP : 03.01.16 Reformat: Incorporated D205-641-011 KJ/RFP  
 IPP : J 06-07-25 As per DSI 9344 JLM  
 IPP : K 06.11.17 Per K10003 Rev C KJ  
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ  
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A Bolt		Purchased	No			110	Each	167.0000	8	8			

## Location

## Loc Qty

## Loc Code

ST360

167

114941

167

AN4-6A  
Bolt

Purchased

No

110

Each

1,260.000

16

16

## Location

## Loc Qty

## Loc Code

ST356

1260

112933

96

113149

361

114523

2

114615

1

114941

500

115108

300

AN4C47A  
Bolt

Purchased

No

110

Each

11.0000

4

4

## Location

## Loc Qty

## Loc Code

ST361

11

115030

11

# Picklist Print

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Page 2

Work Order ID: 60642

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

AN6-12A Purchased No

Bolt

110 Each 222.0000 8 3 8

## Location

## Loc Qty

## Loc Code

ST342

222

114523

22

114941

200

AN960JD#16 NAS1149D0463J Purchased No

Washer

110 Each 0.0000 32

AN960JD#16 NAS1149D0663J Purchased No

Washer

110 Each 0.0000 8

D2570 Manufactured No

Bushing

110 Each 559.0000 24

## Location

## Loc Qty

## Loc Code

ST018

559

59911

45

60288

313

60476

201

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Shop Packet Print

Page 2

# Picklist Print

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Work Order ID: 60642

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

S D2571  
Saddle, Fwd Out 205

Manufactured No

110 Each 25.0000



*Handwritten signature*

*Drab green*

Location	Loc Qty	Loc Code
ST425	8	
43564	4	
47564	4	
ST433	17	
58250	3	
59298	5	
59849	9	

*43564*

S D2572  
Saddle, Fwd In 205

Manufactured No

110 Each 15.0000



*Handwritten signature*

*Drab green*

Location	Loc Qty	Loc Code
ST425	4	
43565	4	
ST433	11	
59300	2	
59850	9	

*43565*

S D2573  
Saddle, Aft Out 205

Manufactured No

110 Each 8.0000



*Handwritten signature and date 10/2/15*

*Drab green*

Location	Loc Qty	Loc Code
ST425	8	
43566	4	
47566	4	

*43566*

# Picklist Print

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Work Order ID: 60642

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

D2574

Manufactured No

110 Each

4.0000



Saddle, Aft In 205

*Drsh green*

Location

Loc Qty

Loc Code

ST425

4

43567

4

110 Each

133.0000

D2747

Manufactured No



Set Screw

Location

Loc Qty

Loc Code

ST023

133

39224

4

51921

29

59879

100

110 Each

49.0000

D2876

Manufactured No



Saddle Spacer

Location

Loc Qty

Loc Code

ST028

49

42364

2

51540

47

110 Each

44.0000

D2877

Manufactured No



Saddle Spacer

Location

Loc Qty

Loc Code

ST028

44

58531

44

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Shop Packet Print

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# Picklist Print

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Work Order ID: 60642

Parent Item: K10003


Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00


D3405-041  
  
 Lug Assembly

Manufactured No 110 Each 4.0000


 1 1 ~

*h*

Location	Loc Qty	Loc Code
ST474	4	
59628	4	


D3405-043  
  
 Lug Assembly

Manufactured No 110 Each 8.0000

 1 1 ~ 59628

*h*

Location	Loc Qty	Loc Code
ST474	8	
53888	1	
59629	7	


D3407-041  
  
 Tow Ring

Manufactured No 110 Each 24.0000


 1 1 ~ 59629

*h*

Location	Loc Qty	Loc Code
ST464	24	
58755	12	
59632	12	

D3417-5  
  
 Washer

Manufactured No 110 Each 71.0000

 2 2 ~

*h 147/150*

Location	Loc Qty	Loc Code
ST056	71	
59250	31	
60297	40	

59250

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Shop Packet Print

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# Picklist Print

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Work Order ID: 60642

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110 Each

56.0000



Washer

Location

Loc Qty

Loc Code

ST058

56

54692

56

110

Each

83.0000

D3533-1

Manufactured No



Set Screw

Location

Loc Qty

Loc Code

ST069

83

51602

83

110

Each

4,191.000

MS21042L4

Purchased No



Nut

Location

Loc Qty

Loc Code

ST300

4191

113422

68

114523

28

114718

95

114784

2000

115108

2000

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Shop Packet Print

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# Picklist Print

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Page 7 17

Work Order ID: 60642

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,283.000

5

5



Nut



7/14/10 ①

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST301

1243

112492

25

113069

8

114348

410

114523

500

114784

300

1114348

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Shop Packet Print

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# Work Order ID 60642

July 15, 2010 10:48:25 AM

DRAW GREEN

Page 1

Item ID: K10003

Accept

Setup Start

Revision ID:

Stop

Item Name: Saddle, D205-634-011

Start Date: 7/15/10 Start Qty: 1.00

Required Date: 7/15/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Run Start

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

0.00

100



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003

CHG 007

0.00

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

REFERENCE ONLY

Lead 7/15/10

## 5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07